



SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation OSHA, 29 CFR1910,1200 and ISO 11014-1.

SDS number: DXYSDSFCW003

Date: Apr 23,2024

Product: CHT71Ni

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Flux Cored Wire CHT71Ni
Classification: SFA/AWS A5.20 E71T-1C/9C-J
Supplier: Atlantic China Welding Consumables, Inc.
Telephone No.: +86 813-5101574, 5100467
Website: www.weldatlantic.com

2. HAZARDS IDENTIFICATION

Emergency Overview: Metal wire or rods in varying colors. This product is normally not considered hazardous as shipped. Gloves should be worn when handling to prevent cuts and abrasions.

This product contains cryolite, which is classified as toxic and dangerous for the environment. In the form that cryolite is present in this product it does not contribute to a hazard classification of the product. This product contains titanium dioxide which is possibly carcinogenic. Skin contact is normally no hazard but should be avoided to prevent possible allergic reactions.

Persons with a pacemaker should not go near welding or cutting operations until they have consulted their doctor and obtained information from the manufacturer of the device. When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock.

Fumes: Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. Chronic overexposure to welding fumes may affect pulmonary function.

Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait.

Heat: Spatter and melting metal can cause burn injuries and start fires.

Radiation: Arc rays can severely damage eyes or skin.

Electricity: Electric shock can kill.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a preparation of flux-cored wire.

Wire Components weight	CAS#	ACGIH	OSHA
List 4			
Nikel	3-8	7440-02-0	1
Fluoride	<2	7681-49-4	2.5
Iron	15-30	7439-89-6	1
Manganese	10-20	7439-96-5	0.2
rutile	25-50	7439-96-5	-



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Remarks:

- (1) Classification according to American Conference of Governmental Industrial Hygienists (ACGIH)" Threshold Limit Values
- (2) Carcinogen listing according to OSHA, Occupational Safety & Health Administration (USA)
- (3) Maximum limit for ingredients not listed is 10 mg/m³.

4. FIRST AID MEASURES

Inhalation: If breathing has stopped, perform artificial respiration and obtain medical assistance immediately! If breathing is difficult, provide fresh air and call physician.

Eye contact: For radiation burns due to arc flash, see physician. To remove dusts or fumes flush with water for at least fifteen minutes. If irritation persists, obtain medical assistance.

Skin contact: For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or irritations that persist. To remove dust or particles wash with mild soap and water.

Electric shock: Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. If not breathing, begin artificial respiration, preferably mouth-to-mouth. If no detectable pulse, begin Cardio Pulmonary Resuscitation (CPR). Immediately call a physician.

General: Move to fresh air and call for medical aid.

5. FIRE FIGHTING MEASURES

No specific recommendations for welding consumables. Welding arcs and sparks can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning materials and fire situation. Wear self-contained breathing apparatus as fumes or vapors may be harmful.

6. ACCIDENTAL RELEASE MEASURES

Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse.

Personal precautions: refer to section 8.

Environmental precautions: refer to section 13.

7. HANDLING AND STORAGE

Handling: Handle with care to avoid stings and cuts. Wear gloves when handling welding consumables. Avoid exposure to dust. Do not ingest. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.

Storage: Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Avoid exposure to welding fumes, radiation, spatter, electric shock, heated materials and dust.

Engineering Ensure sufficient ventilation, local exhaust, or both, to keep

measures: welding fumes and gases from breathing zone and general area. Keep working place and protective



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clothing clean and dry. Train welders to avoid contact with live electrical parts and insulate conductive parts. Check condition of protective clothing and equipment on a regular basis.

Personal Use respirator or air supplied respirator when welding or brazing in

protective a confined space, or where local exhaust or ventilation is not

equipment: sufficient to keep exposure values within safe limits. Use special care when welding painted or coated steels since hazardous substances from the coating may be emitted. Wear hand, head, eyes, ear and body protection like welders gloves, helmet or face shield with filter lens, safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry.

Use industrial hygiene monitoring equipment to ensure that exposure does not exceed

applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA). For information about welding fume analysis refer to Section 10.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Solid, non-volatile with varying color

Melting point: >1300°C / >2300°F

10. STABILITY AND REACTIVITY

General: This product is only intended for normal welding purposes.

Stability: This product is stable under normal conditions.

Reactivity: Contact with chemical substances like acids or strong bases could cause generation of gas.

When this product is used in a welding process, hazardous decomposition products would include those from the volatilization, reaction or oxidation of the materials listed in section 3 and those from the base metal and coating.

The amount of fumes generated from this product varies with welding parameters and dimensions. Reasonably expected fume constituents of this product would include oxides of metals such as iron, manganese, titanium, aluminum and silicon.

Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume

compounds found in Section 8. Manganese has a low exposure limit, in some countries, that may be easily exceeded.

Reasonably expected gaseous products would include carbon oxides, nitrogen oxides and ozone . Air contaminants



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around the welding area can be affected by the welding process and influence the composition and quantity of fumes and gases produced.

11. TOXICOLOGICAL INFORMATION

Inhalation of welding fumes and gases can be dangerous to your health. Classification of welding fumes is difficult because of varying base materials, coatings, air contamination and processes. The International Agency for Research on Cancer has classified welding fumes as possibly carcinogenic to humans (Group 2B).

Acute toxicity: Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes.

Chronic toxicity: Overexposure to welding fumes may affect pulmonary function.

Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait. Prolonged inhalation of titanium dioxide above safe exposure limits can cause cancer.

12. ECOLOGICAL INFORMATION

Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

This product contains cryolite, which is classified, by European Council Directive 67/548/EEC, as toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment.

13. DISPOSAL CONSIDERATIONS

Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal and local regulations. Use recycling procedures if available.

USA RCRA: This product is not considered hazardous waste if discarded.

Residues from welding consumables and processes could degrade and accumulate in soils and groundwater.

14. TRANSPORT INFORMATION

No international regulations or restrictions are applicable.

15. REGULATORY INFORMATION

Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations.

Take precautions when welding and protect yourself and others.

WARNING: Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation.

ELECTRIC SHOCK can kill.

ARC RAYS and **SPARKS** can injure eyes and burn skin.

Wear correct hand, head, eye and body protection.

Canada: WHMIS classification: Class D; Division 2, Subdivision A Canadian Environmental Protection Act (CEPA): All constituents of this product are on the Domestic Substance List (DSL).



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USA: Under the OSHA Hazard Communication Standard, this product is considered hazardous.

This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.) United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.

CERCLA/SARA Title III

Reportable Quantities (RQs) and/or Threshold Planning Quantities (TPQs):

Ingredients name	RQ(lb)	TPQ (lb)
Product is a solid solution in the form of a solid article.	-	-

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee.

Section 311 Hazard Class

As shipped: Immediate

In use: Immediate delayed

EPCRA/SARA Title III 313 Toxic Chemicals

The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA 313 reporting. See Section 3 for weight percent.

Ingredients name	Disclosure threshold
Manganese	1.0% de minimis concentration

16. OTHER INFORMATION

ATLANTIC requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should:

notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information.

Furnish this same information to each of its customers for the product.

Request such customers to notify employees and customers for the same product hazards and safety information.

The information herein is given in good faith and based on technical data that ATLANTIC believes to be reliable.

Since the conditions of use is outside our control, we assume no liability in connection with any use of this information and no warranty, expressed or implied is given.

Contact ATLANTIC for more information.

